

Date: Tuesday, 15/04/2008 10:34:50 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CLAMP
Job Number : 38602
Estimate Number : 13264
P.O. Number :
This Issue : 15/04/2008 S.O. No. :
Prsht Rev. : NC Part Number : D37771
First Issue : / / Type : SMALL / MED FAB Drawing Number : D3777 REVA PRELIM
Previous Run : Material :
Due Date : 17/04/2008 Qty: 1 Um: Each
Written By :
Checked & Approved By :
Comment : Est Rev:A new issue 08-04-15 DD verified by:

Additional Product

Job Number:



FOR ENGINEERING USE ONLY

PROTOTYPE

Seq. #:	Machine Or Operation:	Description :
1.0	M304S22GA	304/316 .032 Sheet
Comment: Qty.: 0.0210 sf(s)/Unit Total : 0.0210 sf(s) 304/316 .032 Sheet Batch: 106419 RB 8-4-15		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D3777 Dwg Rev: PRE-L. A RB 8-4-15 Prog Rev: PRE-L. A 2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Deburr any rough edges 2- Form as per Dwg D3777 3- Tumble		

ENGINEERING
APPROVAL

P 08.04.15

RB 8-4-15

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Part Number: D37771

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



P08.04.15

Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

FOR ENG USE.

P08.04.15

8.0

QC21

FINAL INSPECTION/W/O RELEASE



08/04/16

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-04-16

~~GEI~~ part

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D205-778

Job #: 00079

Date: 08.04.14

Product Name: COMFORT SEAT

Requested By: CP

Design Manager Approval: MP

Quantity	Part Number	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3758-1	CLAMP	PRELIM 08.04.14	N	08.04.17	NEED QTY(1) CLAMP FOR TEST FITTING	
1	D3777-1	CLAMP	PRELIM 08.04.14	N	08.04.17	NEED QTY(1) CLAMP FOR TEST FITTING	

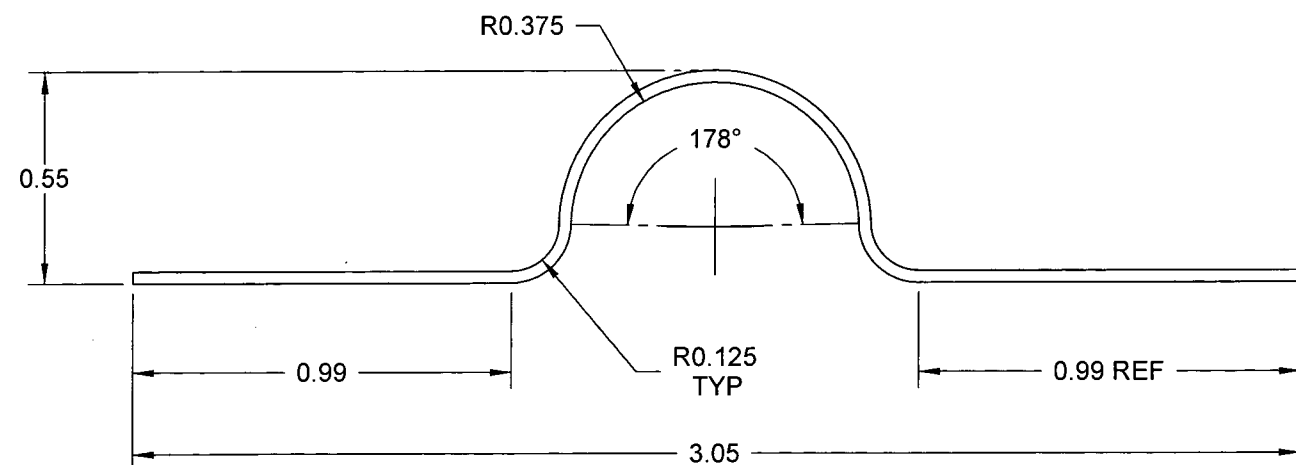
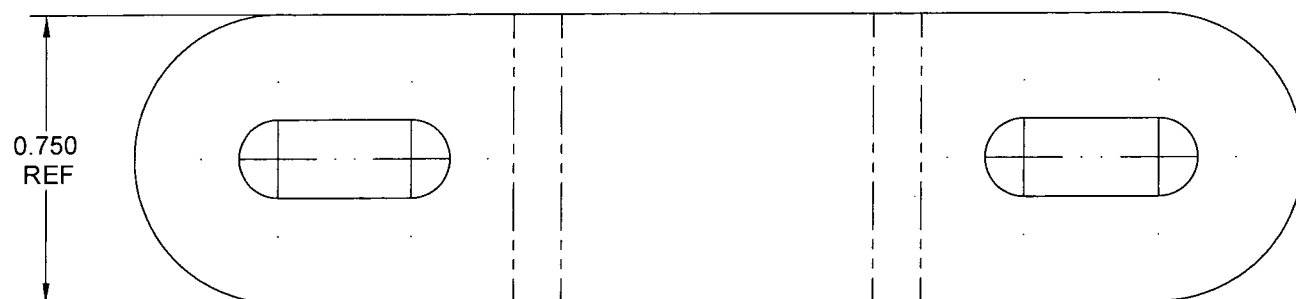
8 7 6 5 4 3 2 1

D

C

B

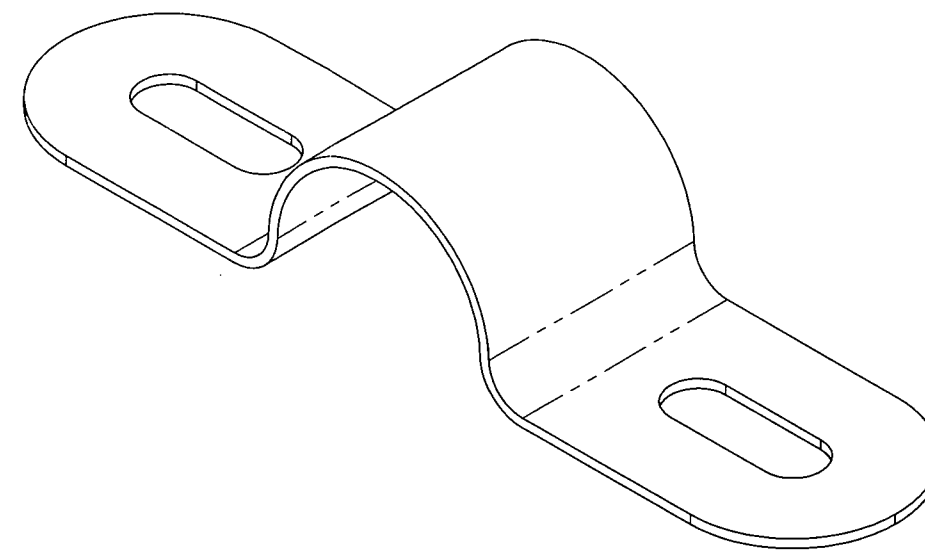
A



D3777-1 CLAMP

NOTES:

- 1) MATERIAL: MAKE FROM D3777-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs



D

C

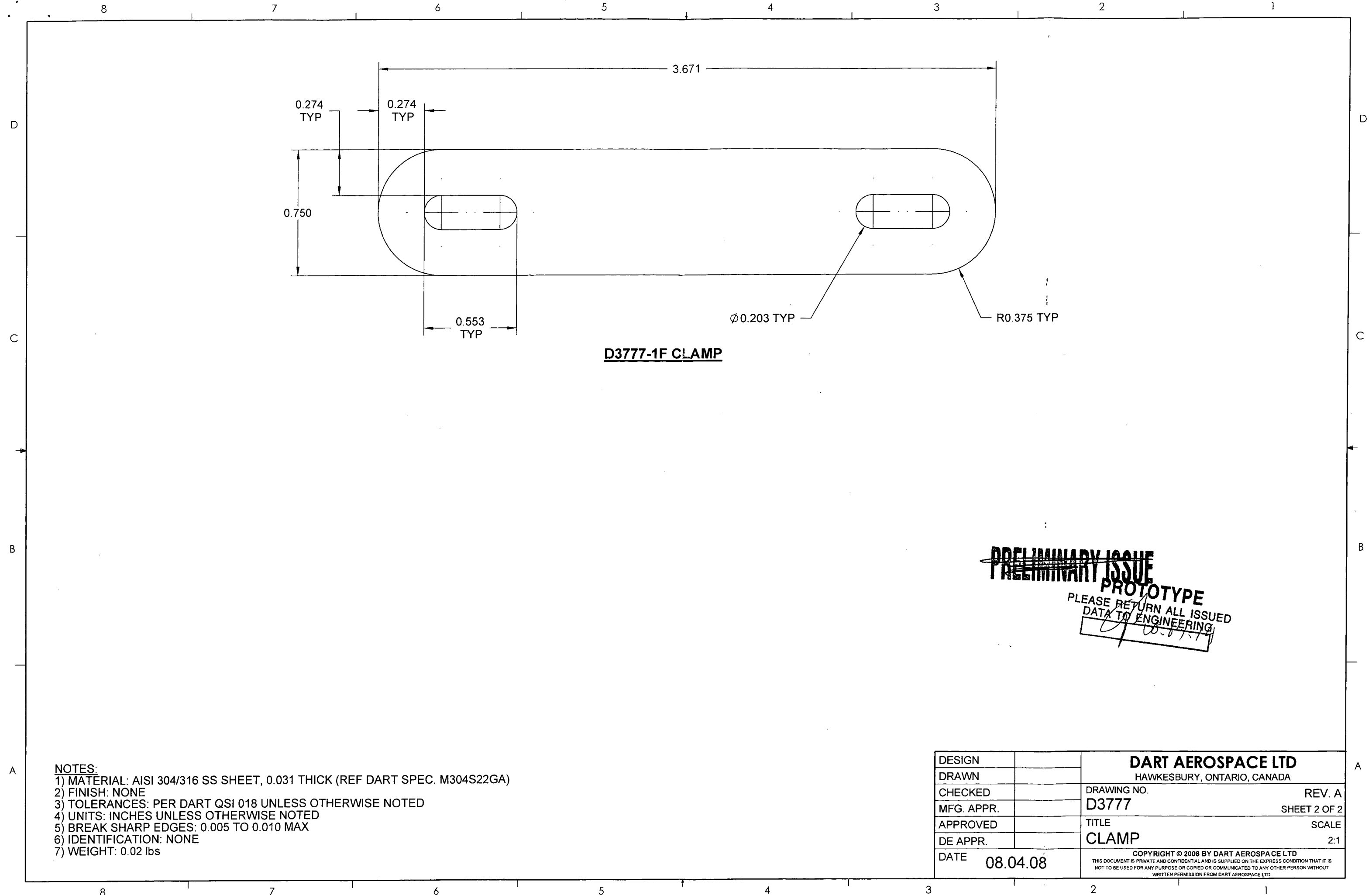
B

A

PRELIMINARY ISSUE
PRELIMINARY ISSUE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
[Signature]

A	New Issue	CP	08.04.08
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>Q</i>		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3777	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CLAMP	1:1
DATE	08.04.08	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1



NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET, 0.031 THICK (REF DART SPEC. M304S22GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs